

# MULTIWELD 320T-C

MIG/MAG and MMA welding machine

Compact, ideal for on-site repair work



[www.gys.fr](http://www.gys.fr)



## Multi-process

### - MIG/MAG

Steel wire: Ø 0.6 to 1.2 mm

Stainless steel wire: Ø 0.9 to 1.2 mm

Aluminium wire: Ø 0.8 to 1.0 mm

Filled wire: Ø 0.9 to 1.2 mm

- **MMA** with rutile electrodes and basic (up to Ø 6 mm).

## Intuitive interface

- Welding voltage
- Wire feed rate or welding intensity
- Arc dynamics
- Choice of trigger mode (2T or 4T)

## Preheating of pure CO2 gas

Pre-installed socket (36 V DC - 4.2 A)

## Integrated wire feeder

- Motorised wire feeder with 4 drive rollers
- Compatible wire reels: Ø 200 / 300 mm

## Reinforced bodywork

- 2 steel handles for easy lifting and slinging
- IP 23 class for outdoor use

- Welding current adjustable from **40 A to 320 A** (MIG) and from **40 to 300 A** (MMA)
- Duty cycle of **200 A at 60%** (40°C)
- **Three-phase power supply** 400 V - 16 A
- Simple interface with buttons and readable display.



ref. 063037